

S109542



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SWA3-2-OH
Job Sheet 183094



Part No: SWA3-2-OH

Job Qty: 1 ea

Part Name: Electric Swivel 3,000 lb Safe Work Load (1,360 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/12/18

Job Tracking No: RA371

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: AC09032. Testing Required

Note: O&OPM-SWA3 Rev.3 IPP REV:A 18.04.19 NEW ISSUE DD VERF:DP

Ship Via:

S239361

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Small Fab-4		2019-12-11
110	Small Fab	1 pcs	9/21/18	9/21/18	0.00	1.00	Small Fab-9		2019-12-11
120	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC5		2019-12-11
240	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2		2019-12-11
250	QC21-FG	1 Ea	9/21/18	9/21/18	0.00	0.00	QC21		2019-12-11

Part Op Descriptions: 110 - RA: TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA3-2-AR	Electric Swivel 3,000 lb Safe Work Load (1,360 Kg)	1 Ea (1 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	SWA3-2	1	1	1

Allocated Container Detail

Qty	Container No	Location	Init
1	S088477	conditional release	

Part Specifications

Specifications could not be found.

Plex 9/12/18 11:08 AM Dart.Gagnon.Michelle

SWAGA-1900 X4 S235562

TERMINAL

Lactite 242 (S186572)
Lactite 620 (S194792)
Sub-T-ye (M138973)

Aeroshell grease NO.7
(M138724)

Model 2019-12-11
2019
2019

Inspection Sheet Complete

RA371

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order Instructions
C3	AC12002	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S088476	Hook came in from Drallim with overhaul completed. Was brought here to validate that overhaul was done accordantly, and proper papers were provided. Only way to validate that overhaul done accordantly is to physically open hook and swivel to confirm everything is done accordantly and perform the proper testing. Note and communicate with Drallim that no test report was provided. C3 hook sn# AC12002 will be stock as loaner in Dart inventory
SWA3-2	AC09032	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S088477	Swivel came in from Drallim with overhaul completed. Was brought here to validate that overhaul was done accordantly, and proper papers were provided. Only way to validate that overhaul done accordantly is to physically open hook and swivel to confirm everything is done accordantly and perform the proper testing. Note and communicate with Drallim that no test report was provided. SWA3-2 sn# AC09032 will be stock as loaner in Dart inventory
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D. _____

Date: 11-Sep-18 _____

Michelle GagnonDonovan

From: Support Eugene
Sent: Tuesday, September 11, 2018 4:42 PM
To: Patrick Duval; Michelle GagnonDonovan
Cc: Wesley Reid; Sylvie Boucher; Jean-Luc Menard; Marcel Daviau; Michael Lee; Support Eugene
Subject: RE: RA371 - Drallim Cargo hook and Swivel overhaul

Hi Pat and Michelle,

RA371 is now in the planning folder.

Thank you,
Jen

From: Patrick Duval
Sent: Tuesday, September 11, 2018 3:03 PM
To: Support Eugene <support.or@dartaero.com>; Michael Lee <mlee1@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>
Cc: Wesley Reid <wreid@dartaero.com>; Sylvie Boucher <sboucher@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>
Subject: RE: RA371 - Drallim Cargo hook and Swivel overhaul

RA371 is now in customer support folder.

Jen,
Please advise Michelle when you're done so she can make the work order

Marcel, Mike,
Please see inspection sheet to make sure I got every right.

Pat Duval

From: Patrick Duval
Sent: Tuesday, September 11, 2018 8:25 AM
To: Support Eugene <support.or@dartaero.com>; Michael Lee <mlee1@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>
Cc: Wesley Reid <wreid@dartaero.com>; Sylvie Boucher <sboucher@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>
Subject: RE: RA371 - Drallim Cargo hook and Swivel overhaul

Alain has this RA.

As for me this is the first time I hear about it, as per Alain this RA needs to be open to verify the it was assemble properly and preform the necessary load test and return to the customer... is that correct??

Pat Duval

From: Support Eugene

Sent: Tuesday, September 11, 2018 8:04 AM

To: Michael Lee <mlee1@dartaero.com>; Patrick Duval <pduval@dartaero.com>; Support Eugene <support.or@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Eric Downing <edowning@dartaero.com>
Cc: Wesley Reid <wreid@dartaero.com>; Sylvie Boucher <sboucher@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>; Andrew Tollis <atollis@dartaero.com>

Subject: RE: RA371 - Drallim Cargo hook and Swivel overhaul

It was received by Andrew on June 29, 2018 and the file is in the inspection folder?

From: Michael Lee

Sent: Tuesday, September 11, 2018 7:18 AM

To: Patrick Duval <pduval@dartaero.com>; Support Eugene <support.or@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Eric Downing <edowning@dartaero.com>
Cc: Wesley Reid <wreid@dartaero.com>; Sylvie Boucher <sboucher@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>

Subject: RE: RA371 - Drallim Cargo hook and Swivel overhaul

Alain may have units in small fab ?

Mike

From: Patrick Duval

Sent: Monday, September 10, 2018 5:36 PM

To: Support Eugene <support.or@dartaero.com>; Michael Lee <mlee1@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Eric Downing <edowning@dartaero.com>
Cc: Wesley Reid <wreid@dartaero.com>; Sylvie Boucher <sboucher@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>

Subject: RE: RA371 - Drallim Cargo hook and Swivel overhaul

Sorry but I don't have this RA

From: Support Eugene

Sent: Monday, September 10, 2018 4:21 PM

To: Michael Lee <mlee1@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Eric Downing <edowning@dartaero.com>; Patrick Duval <pduval@dartaero.com>
Cc: Wesley Reid <wreid@dartaero.com>; Support Eugene <support.or@dartaero.com>; Sylvie Boucher <sboucher@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>
Subject: RE: RA371 - Drallim Cargo hook and Swivel overhaul

Good afternoon,

Please be advised that this return is in the inspection folder and parts should be physically with Pat Duval.

Thank you,
Jen

From: Michael Lee

Sent: Friday, September 07, 2018 8:18 AM

To: Jean-Luc Menard <jmenard@dartaero.com>; Sylvie Boucher <sboucher@dartaero.com>
Cc: Marcel Daviau <mdaviau@dartaero.com>; Wesley Reid <wreid@dartaero.com>; Support Eugene

<support.or@dartaero.com>

Subject: RA371 - Drallim Cargo hook and Swivel overhaul

Good Morning,

Just following up on RA371.

Drallim carried out a mock overhaul on C3 (S/N AC12002) and SWA3 (S/N AC09032).

They were provided to Small Fab in July.

Have we had a chance to open up the items to verify they completed the overhaul correctly ?

Cheers,

Mike

Pre testWork Order 183094Customer RA 371Number of Wires 2Date 2017/09/17Serial Number AC 09032

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	3,000	Check for Conductivity against all wires.	- PASS
1	3,000	Check all wires for grounding against swivel body.	- PASS
1	1,500	Check for Conductivity against all wires.	- PASS
1	1,500	Check all wires for grounding against swivel body.	- PASS
1	750	Check for Conductivity against all wires.	- PASS
1	750	Check all wires for grounding against swivel body.	- PASS
1	0	Check for Conductivity against all wires.	- PASS
1	0	Check all wires for grounding against swivel body.	- PASS

Test Conducted By: ALAIN PATRY
TechnicianSignature: *Sylvie Pouchon*
QC 5 Small FAB / QASubmit



Electric Swivel

SWA3

Work Order 183094

Customer RA 371

Number of Wires 2

Date 2019-12-10

Serial Number AC 09032

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	750	Check for Conductivity against all wires.	- Pass
1	750	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By: Meckel Lalonde
Technician

Signature: [Signature]
QC 5 Small FAB / QA

